# Standard Specifications DC to AC "Pure Sine Wave" Power Inverter

## 1 SCOPE

This specification describes the minimum requirements of a DC to AC pure sine wave power inverter capable of operating in a heavy duty, high vibration, truck mounted application.

#### 2 GENERAL DESCRIPTION

The inverter shall be industrial grade, UL Listed, capable of inverting DC Voltage to AC Voltage. The inverter shall produce a pure sine waveform consistent with operating any 120 VAC, 60 HZ single phase equipment within the inverter's power rating.

- 3 CONSTRUCTION/DESIGN
  - 3.1 Overall construction to be of corrosion resistant aluminum with a powder coated finish further improving corrosion resistance.
  - 3.2 To ensure adequate clearance, overall dimensions must not exceed 15<sup>1</sup>/<sub>2</sub>" in length, 16" in width, 7<sup>1</sup>/<sub>2</sub>" in height, and weigh no more than 58 lbs.
  - 3.3 To ensure the highest reliability:
    - The design shall incorporate a 60 Hz steel transformer rather than a high frequency ferrite transformer.
    - The chassis design shall incorporate a thermally controlled fan.
  - 3.4 To reduce vibration related failures, components shall be firmly affixed to chassis anchor points. Because of its overall weight, the transformer shall be mounted on a horizontal plane to the chassis and anchored at all four corners.
  - 3.5 Unit shall incorporate the following standard features.
    - AC receptacle with GFCI protection
    - 16 bit, 16 MHz microprocessor control
    - Enclosed compartment for DC and AC connections with front access
    - Remote ON/OFF switch hookup
    - Automatic low battery shutdown at 10.5 VDC (with in-rush delay)
    - Automatic electronic short circuit/overload protection
    - Automatic high temperature shutdown
    - LED Indication of External Power, Inverter Power, Low Input Voltage, Overload, and High Temperature
    - Battery Voltage indicator with Push to Test switch

# **Standard Specifications Continued**

## 4 PRODUCT QUALITY

The manufacturer shall be ISO 9001:2008 Registered.

- 5 OPERATIONAL SPECIFICATIONS
  - Input Current: Up to 300 amps DC
  - Input Voltage: 10.5-20 VDC
  - Output Voltage: 120 ±5% VAC
  - Output Waveform: Pure sine wave, less than 5% THD typical
  - Output Frequency:  $60 \text{ Hz} \pm 0.05\%$
  - Output Power: 3000 Watts, Continuous
  - Output Current: Up to 25 amps AC
  - Peak Output: 91 amps AC
  - Output Rating: 1<sup>1</sup>/<sub>2</sub> hp
  - Efficiency: Up to 88%

#### 6 PRODUCT SAFETY

Product shall be UL and CUL Listed for land vehicle use, and comply with OSHA requirements.

#### 7 PRODUCT SUPPORT

The manufacturer shall offer for sale, a complete family of support products designed to meet the duty cycle requirements of the application. The manufacturer will supply technical and design support as needed at no additional charge.

#### 8 WARRANTY

- 8.1 Standard Warranty: The manufacturer shall offer a standard warranty period of four full years from the in-service date, covering parts and factory labor at no charge.
- 8.2 Advanced Replacement: The manufacturer shall submit a written advanced replacement program of two years. This program will provide ground service shipment of a replacement unit should an inverter failure occur.

#### 9 REPAIR

Manufacturer shall guarantee repair of defective out of warranty inverters within one week.

#### 10 PRODUCT REFERENCE

The unit shall be a Dimensions<sup>™</sup> model DSI-12/3000N or approved equal.