Standard Specifications DC to AC "Pure Sine Wave" Power Inverter

1 SCOPE

This specification describes the minimum requirements of a DC to AC pure sine wave power inverter capable of operating in a heavy duty, high vibration, truck mounted application.

2 GENERAL DESCRIPTION

The inverter shall be industrial grade, UL Listed, capable of inverting DC Voltage to AC Voltage. The inverter shall produce a pure sine waveform consistent with operating any 120 VAC, 60 HZ single phase equipment within the inverter's power rating.

3 CONSTRUCTION/DESIGN

- 3.1 Overall construction to be of corrosion resistant aluminum with a powder coated finish further improving corrosion resistance.
- 3.2 To ensure adequate clearance, overall dimensions must not exceed $15\frac{1}{2}$ " in length, 16" in width, $7\frac{1}{2}$ " in height, and weigh no more than 42 lbs.
- 3.3 To ensure the highest reliability:
 - The design shall incorporate a 60 Hz steel transformer rather than a high frequency ferrite transformer.
 - The chassis design shall incorporate a thermally controlled fan.
- 3.4 To reduce vibration related failures, components shall be firmly affixed to chassis anchor points. Because of its overall weight, the transformer shall be mounted on a horizontal plane to the chassis and anchored at all four corners.
- 3.5 Unit shall incorporate the following standard features.
 - AC receptacle with GFCI protection
 - 16 bit, 16 MHz microprocessor control
 - Enclosed compartment for DC and AC connections with front access
 - Remote ON/OFF switch hookup
 - Automatic low battery shutdown at 10.5 VDC (with in-rush delay)
 - Automatic electronic short circuit/overload protection
 - Automatic high temperature shutdown
 - LED Indication of External Power, Inverter Power, Low Input Voltage, Overload, and High Temperature
 - Battery Voltage indicator with Push to Test switch

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4 PRODUCT QUALITY

The manufacturer shall be ISO 9001:2008 Registered.

5 OPERATIONAL SPECIFICATIONS

• Input Current: Up to 180 amps DC

Input Voltage: 10.5-20 VDCOutput Voltage: 120 ±5% VAC

• Output Waveform: Pure sine wave, less than 5% THD typical

Output Frequency: 60 Hz ± 0.05%
Output Power: 1800 Watts, Continuous
Output Current: Up to 15 amps AC

• Peak Output: 44 amps AC

Output Rating: ½ hpEfficiency: Up to 88%

6 PRODUCT SAFETY

Product shall be UL and CUL Listed for land vehicle use, and comply with OSHA requirements.

7 PRODUCT SUPPORT

The manufacturer shall offer for sale, a complete family of support products designed to meet the duty cycle requirements of the application. The manufacturer will supply technical and design support as needed at no additional charge.

8 WARRANTY

- 8.1 Standard Warranty: The manufacturer shall offer a standard warranty period of four full years from the in-service date, covering parts and factory labor at no charge.
- 8.2 Advanced Replacement: The manufacturer shall submit a written advanced replacement program of two years. This program will provide ground service shipment of a replacement unit should an inverter failure occur.

9 REPAIR

Manufacturer shall guarantee repair of defective out of warranty inverters within one week.

10 PRODUCT REFERENCE

The unit shall be a Dimensions[™] model DSI-12/1800N or approved equal.

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